



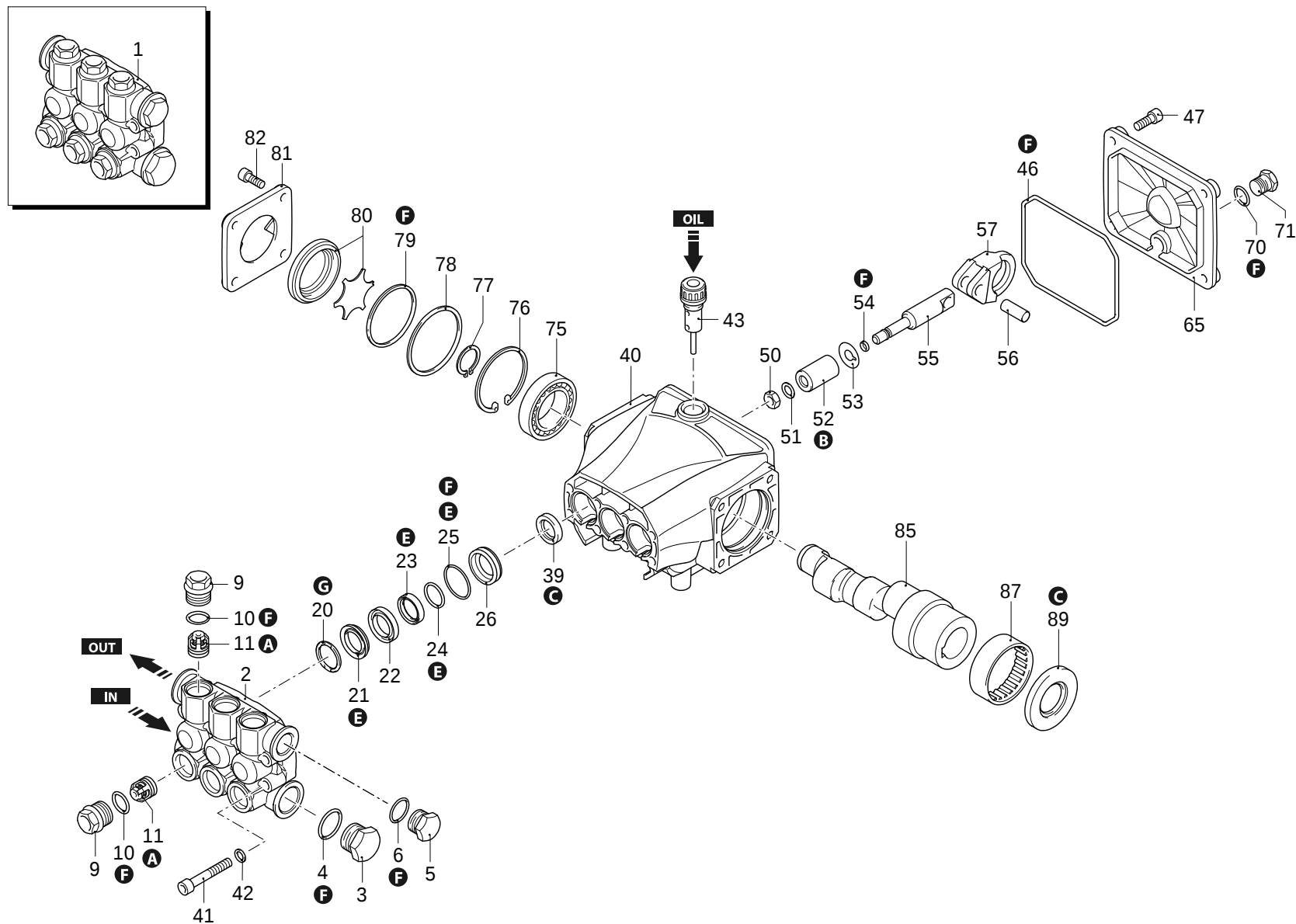
Series 320

RCA

E

1750rpm

ø 5/8"



AR_s320-03_Ø18

05/06/2026



Series 320

RCA

E

1750rpm

ø 5/8"

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	3209200	Head assembly	Ø 18	1			79	395081	O-ring	Ø 47,30x2,62	1		
2	3200020	Head		1			80	3209615	Oil level assembly		1		
3	820361	Plug	1/2" G brass	1	C=40Nm		81	3200070	Support		1		
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54		82	1200430	Screw	TCEI M6x16	4	C=10Nm / Loxeal 55-14	
5	1980740	Plug	3/8" G brass	1	C=20Nm		85	3200180	Shaft	6 marked	1		
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54		87	1321190	Bearing		1	Assemble with tool [1780610]	
9	3200110	Plug		6	C=24,5Nm / Loxeal 55-14		89	480671	Ring	seal	1	Assemble with tool [1781000]	
10	1200690	O-ring	Ø 15,6x1,78	6	Lubricate with grease Molykote PG54		A	2186	Valve kit		1		
11	2769050	Complete valve		6			B	42467	Piston kit	Ø 18	1		
20	1780140	Ring	support Ø 18	3			C	42474	Oil seal kit		1		
21	1780720	Water seal	Ø 18	3	Lubricate with grease Molykote PG54		E	42469	Water seal kit	Ø 18	1		
22	3200130	Piston guide	front Ø 18	3			F	42470	Gasket kit		1		
23	3200142	Gasket	Ø 18	3	Lubricate with grease Molykote PG54		G	2745	Support ring kit	Ø 18	1		
24	3200260	Ring	anti-extrusion	3									
25	770590	O-ring	Ø 21,95x1,78	3	Lubricate with grease Molykote PG54								
26	3200120	Piston guide	rear Ø 18	3									
39	1260460	Oil seal		3									
40	3200010	Pump body		1									
41	800410	Screw	TCEI M6x40	8	C=10,4Nm								
42	1381550	Washer		8									
43	3201890	Oil plug	with oil dipstick	1									
46	2760280	O-ring	Ø 101,27x2,62	1									
47	3200220	Screw	TCEI 6x16	4	C=8Nm								
50	1260110	Nut	M8	3	C=12Nm / Loxeal 55-14								
51	1260100	Washer		3									
52	1260210	Piston	Ø 18	3									
53	1260091	Plate		3									
54	480480	O-ring	Ø 4,48x1,78	3									
55	3200060	Piston	guide	3									
56	1780050	Pin		3									
57	3200040	Connecting-rod	aluminium	3	Lubricate with grease Molykote G807								
65	3200030	Cover		1									
70	820510	O-ring	Ø 10,82x1,78	1									
71	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14								
75	1780490	Bearing		1									
76	1260790	Ring	seeger Øi 52	1									
77	1780550	Ring	seeger Øe 20	1									
78	3201860	Ring	Ø 51,8x0,5	1									

Revision: 1

Oil type: SAE 15W40

Validity: < XX/YY = From week/year

Date: 05/06/2026

Oil quantity: 0,260 Kg

C= Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

23440 - RCA 3G18 E + F8



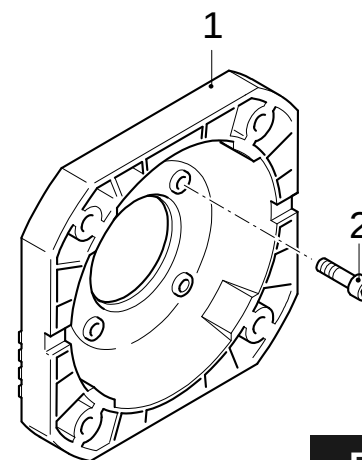
Series 320

RCA

E

1750rpm

Ø 5/8"



F8

AR_sFlange-023

05/06/2026



Series 320

RCA

E

1750rpm

Ø 5/8"

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	1320060	Flange	F8	1									
2	1200430	Screw	TCEI M6x16	4	C=10Nm / Loxeal 55-14								

Revision: 1

Oil type: SAE 15W40

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Date: 05/06/2026

Oil quantity: 0,260 Kg

$C = \text{Tightening torque (Tolerance } +0 \div -10\%)$

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