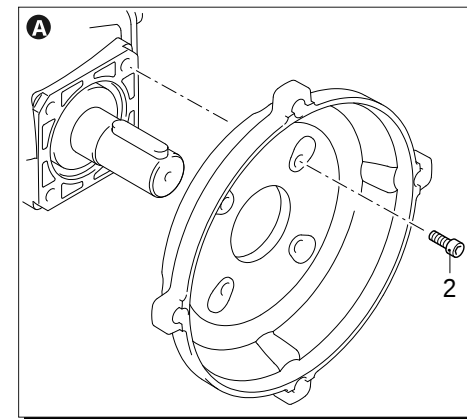
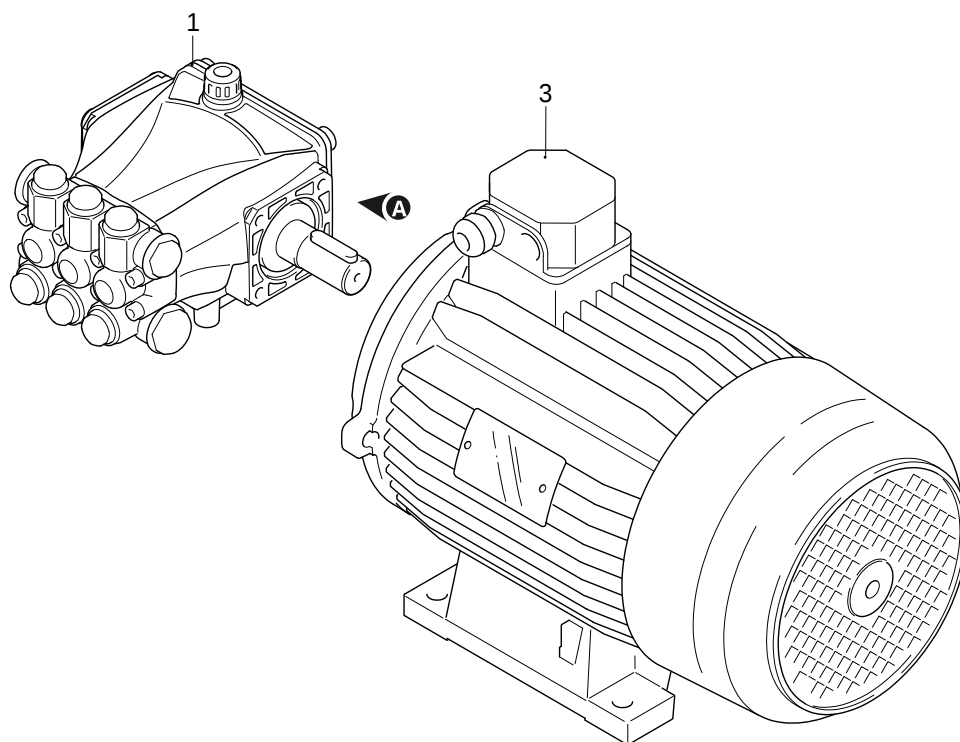




Series 320

HRC

1450rpm



AR\_s320-106

05/06/2026



Series 320

HRC

1450rpm

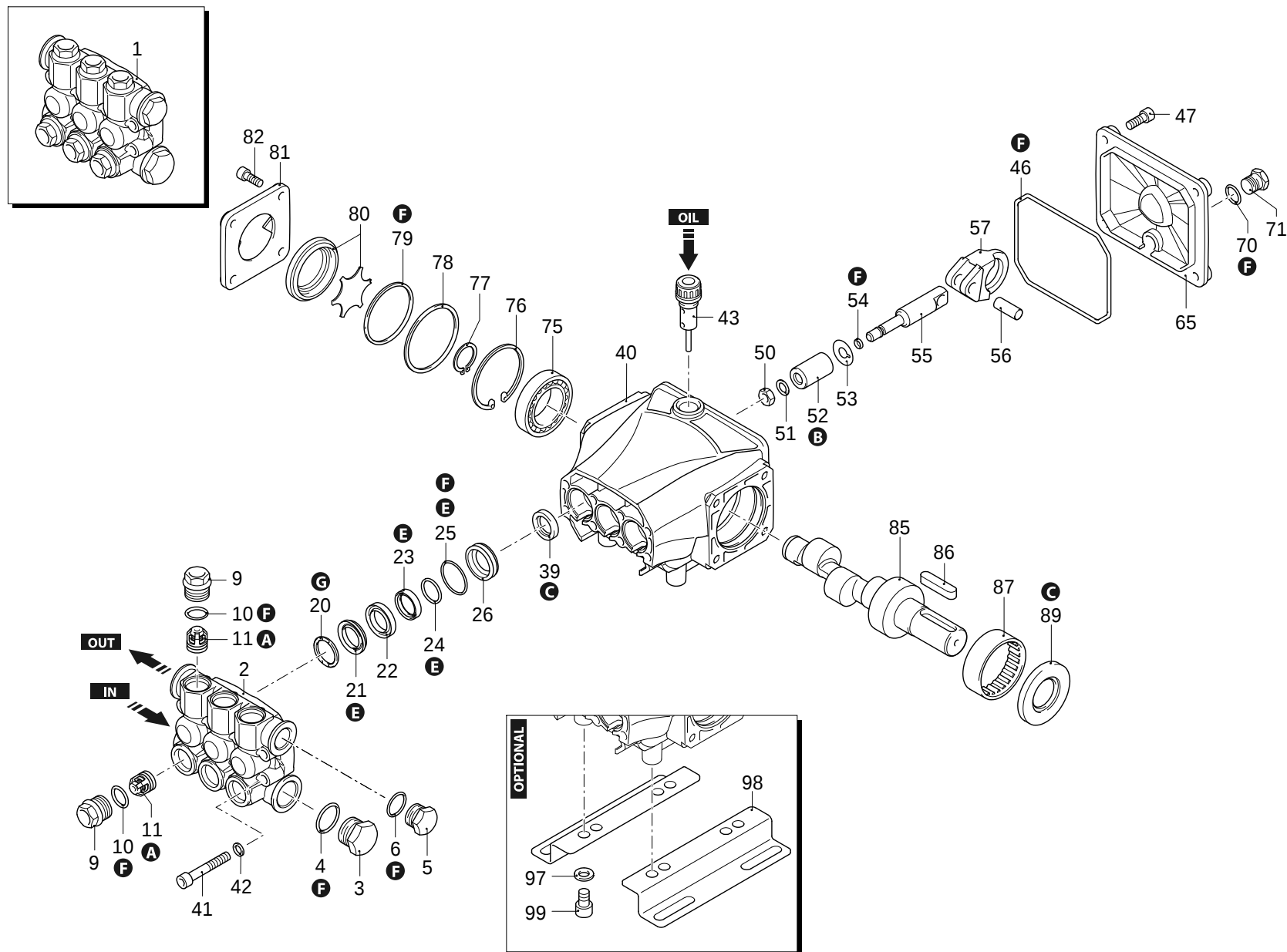
| P | Code    | Description |            | Q | Assembly prescription | Validity | P | Code | Description |  | Q | Assembly prescription | Validity |
|---|---------|-------------|------------|---|-----------------------|----------|---|------|-------------|--|---|-----------------------|----------|
| 1 | 23081   | Pump        |            | 1 |                       |          |   |      |             |  |   |                       |          |
| 2 | 1200430 | Screw       | TCEI M6x16 | 4 | C=10Nm / Loxeal 55-14 |          |   |      |             |  |   |                       |          |
| 3 | 44094   | Motor       | Gr.100     | 1 | 5,5 HP ET             |          |   |      |             |  |   |                       |          |



Series 320

HRC

1450rpm



AR\_s320-02\_Ø18

05/06/2026



Series 320

HRC

1450rpm

| P  | Code    | Description    |                   | Q | Assembly prescription               | Validity | P  | Code    | Description        |              | Q | Assembly prescription        | Validity |
|----|---------|----------------|-------------------|---|-------------------------------------|----------|----|---------|--------------------|--------------|---|------------------------------|----------|
| 1  | 3209200 | Head assembly  | Ø 18              | 1 |                                     |          | 79 | 395081  | O-ring             | Ø 47,30x2,62 | 1 |                              |          |
| 2  | 3200020 | Head           |                   | 1 |                                     |          | 80 | 3209615 | Oil level assembly |              | 1 |                              |          |
| 3  | 820361  | Plug           | 1/2" G brass      | 1 | C=40Nm                              |          | 81 | 3200070 | Support            |              | 1 |                              |          |
| 4  | 180101  | O-ring         | Ø 17,5x2          | 1 | Lubricate with grease Molykote PG54 |          | 82 | 1200430 | Screw              | TCEI M6x16   | 4 | C=10Nm / Loxeal 55-14        |          |
| 5  | 1980740 | Plug           | 3/8" G brass      | 1 | C=20Nm                              |          | 85 | 3200270 | Shaft              | 2 marked     | 1 |                              |          |
| 6  | 740290  | O-ring         | Ø 14x1,78         | 1 | Lubricate with grease Molykote PG54 |          | 86 | 3200230 | Key                |              | 1 |                              |          |
| 9  | 3200110 | Plug           |                   | 6 | C=24,5Nm / Loxeal 55-14             |          | 87 | 1321190 | Bearing            |              | 1 | Assemble with tool [1780610] |          |
| 10 | 1200690 | O-ring         | Ø 15,6x1,78       | 6 | Lubricate with grease Molykote PG54 |          | 89 | 1260750 | Ring               | seal         | 1 | Assemble with tool [1941990] |          |
| 11 | 2769050 | Complete valve |                   | 6 |                                     |          | 97 | 1322640 | Washer             |              | 4 |                              |          |
| 20 | 1780140 | Ring           | support Ø 18      | 3 |                                     |          | 98 | 3200210 | Foot               |              | 2 |                              |          |
| 21 | 1780720 | Water seal     | Ø 18              | 3 | Lubricate with grease Molykote PG54 |          | 99 | 850250  | Screw              | TCEI M8x12   | 4 | C=24,5Nm                     |          |
| 22 | 3200130 | Piston guide   | front Ø 18        | 3 |                                     |          | A  | 2186    | Valve kit          |              | 1 |                              |          |
| 23 | 3200142 | Gasket         | Ø 18              | 3 | Lubricate with grease Molykote PG54 |          | B  | 42467   | Piston kit         | Ø 18         | 1 |                              |          |
| 24 | 3200260 | Ring           | anti-extrusion    | 3 |                                     |          | C  | 42468   | Oil seal kit       |              | 1 |                              |          |
| 25 | 770590  | O-ring         | Ø 21,95x1,78      | 3 | Lubricate with grease Molykote PG54 |          | E  | 42469   | Water seal kit     | Ø 18         | 1 |                              |          |
| 26 | 3200120 | Piston guide   | rear Ø 18         | 3 |                                     |          | F  | 42470   | Gasket kit         |              | 1 |                              |          |
| 39 | 1260460 | Oil seal       |                   | 3 |                                     |          | G  | 2745    | Support ring kit   | Ø 18         | 1 |                              |          |
| 40 | 3200010 | Pump body      |                   | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 41 | 800410  | Screw          | TCEI M6x40        | 8 | C=10,4Nm                            |          |    |         |                    |              |   |                              |          |
| 42 | 1381550 | Washer         |                   | 8 |                                     |          |    |         |                    |              |   |                              |          |
| 43 | 3201890 | Oil plug       | with oil dipstick | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 46 | 2760280 | O-ring         | Ø 101,27x2,62     | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 47 | 3200220 | Screw          | TCEI 6x16         | 4 | C=8Nm                               |          |    |         |                    |              |   |                              |          |
| 50 | 1260110 | Nut            | M8                | 3 | C=12Nm / Loxeal 55-14               |          |    |         |                    |              |   |                              |          |
| 51 | 1260100 | Washer         |                   | 3 |                                     |          |    |         |                    |              |   |                              |          |
| 52 | 1260210 | Piston         | Ø 18              | 3 |                                     |          |    |         |                    |              |   |                              |          |
| 53 | 1260091 | Plate          |                   | 3 |                                     |          |    |         |                    |              |   |                              |          |
| 54 | 480480  | O-ring         | Ø 4,48x1,78       | 3 |                                     |          |    |         |                    |              |   |                              |          |
| 55 | 3200060 | Piston         | guide             | 3 |                                     |          |    |         |                    |              |   |                              |          |
| 56 | 1780050 | Pin            |                   | 3 |                                     |          |    |         |                    |              |   |                              |          |
| 57 | 3200040 | Connecting-rod | aluminium         | 3 | Lubricate with grease Molykote G807 |          |    |         |                    |              |   |                              |          |
| 65 | 3200030 | Cover          |                   | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 70 | 820510  | O-ring         | Ø 10,82x1,78      | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 71 | 880581  | Plug           | 1/4" G brass      | 1 | C=15Nm / Loxeal 55-14               |          |    |         |                    |              |   |                              |          |
| 75 | 1780490 | Bearing        |                   | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 76 | 1260790 | Ring           | seeger Øi 52      | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 77 | 1780550 | Ring           | seeger Øe 20      | 1 |                                     |          |    |         |                    |              |   |                              |          |
| 78 | 3201860 | Ring           | Ø 51,8x0,5        | 1 |                                     |          |    |         |                    |              |   |                              |          |

Revision: 1

Oil type: SAE 15W40

Validity: &lt; XX/YY = From week/year

Date: 05/06/2026

Oil quantity: 0,260 Kg

C= Tightening torque (Tolerance +0 ÷ -10%)

\* = Not present for electric pump