


**P.A. – S.p.A. – EQUIPAGGIAMENTI TECNICI DEL LAVAGGIO**

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 ART. 2497 – BIS C.C. DIREZIONE E COORDINAMENTO BENETTI srl R.I. TRIB. DI RE 01480690351  
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## VB 135 - Unloader Valve (discharging)

**Technical manual: E 207**

Pressure regulating unloader valve complete with metallic intake manifold.  
 At gun shut off, the water flow is bypassed at reduced pressure.

**DN 10**


- **60.0380.25** VB135 distance **x:0 y:62**
- **60.0800.00** VB135 distance **x:5 y:53**
- **60.0812.00** VB135 distance **x:5 y:57**
- **60.0820.00** VB135 distance **x:0 y:56**
- **60.0825.00** VB135 distance **x:0 y:63**

- Direct fitting to the pump by means of two hollow screws
- Sturdy steel and brass construction
- Adjustable locknut to control the max pressure
- Possibility to fit a venturi injector, on delivery, for chemicals.
- Plastic knob, upon request.

### Technical specifications

Part Number	Rated pressure	Permissible pressure	Minimum adjustable pressure	(2)Trapped pressure at circuit closure	(3)Pressure drop to reset bypass	Fittings	Weight
	bar - MPa	bar - MPa	bar - MPa	%	%		
60.0380.25	160 - 16	180 - 18	16 - 1.6	14	11	G1/4-G3/8	650
60.0800.00	160 - 16	180 - 18	16 - 1.6	14	11	G3/8-G1/2	640
60.0812.00	160 - 16	180 - 18	16 - 1.6	14	11	G3/8-G1/2	640
60.0820.00	160 - 16	180 - 18	16 - 1.6	14	11	G3/8-G3/8	620
60.0825.00	160 - 16	180 - 18	16 - 1.6	14	11	G3/8-G3/8	620

(1)The valve has been designed for a continuous use at a water temperature of 60°C. It can resist for short periods at a maximum temperature of 90°C.

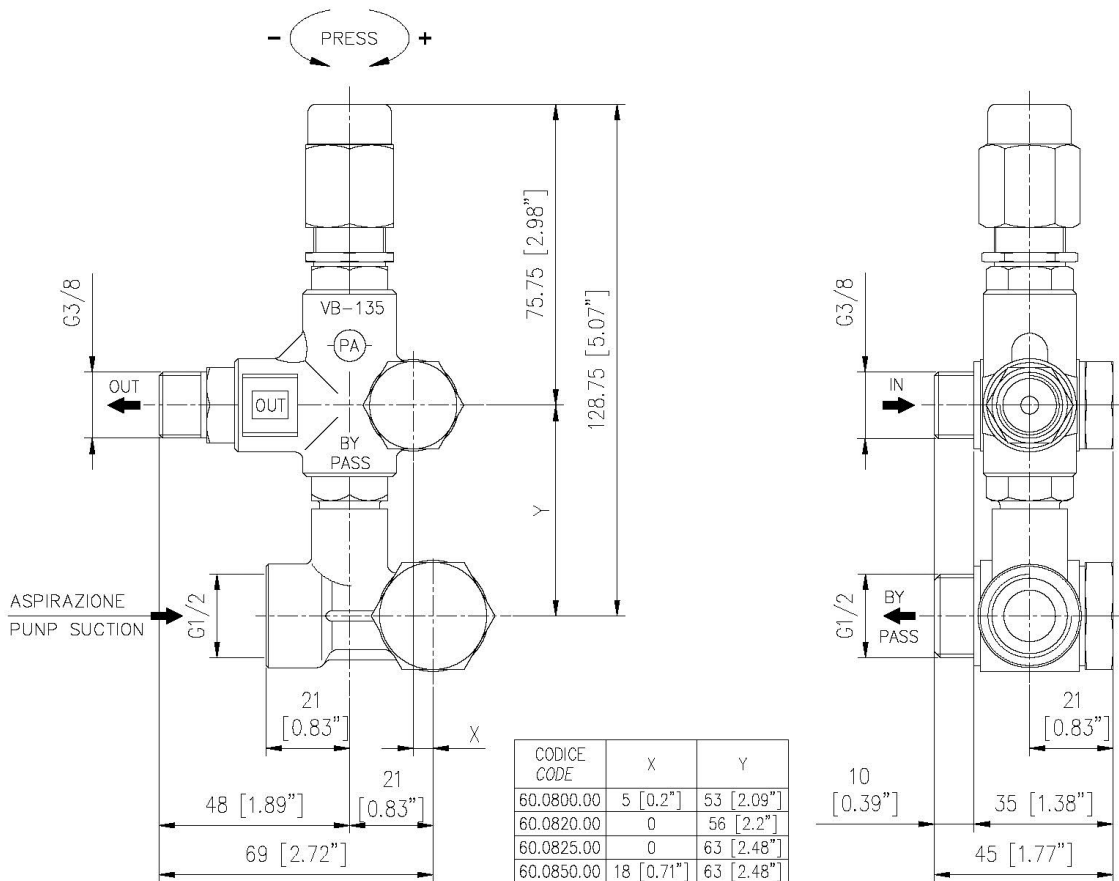
(2) This is the maximum pressure increase implemented in the circuit for the intervention of the valve and to bring all the fluid in bypass (percentage figures of the pressure set up)

(3) This is the pressure reduction necessary in comparison to the set up, in order that the valve brings back pressure in the circuit. (percentage figures of the pressure set up)

**Instruction manual, maintenance, installation, spare parts. For a correct utilization, follow the directions of this manual. Re-print them on the Use and Maintenance booklet of the machine.**

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## DIMENSIONAL DRAWING



## INSTRUCTIONS

### SELECTION

This product is to be utilized with clean fresh water, even slightly additivated with normal detergents. For use involving different or corrosive liquids, contact the PA Technical department. Appropriate filtration should be installed when using unclean liquids. Choose the valve in line with the data of nominal running (system rated pressure, max flow and max temperature). In any case, the pressure of the machine should not exceed the permissible pressure rate imprinted on the valve.

### INSTALLATION

This accessory, on a system that produces hot water, must be fitted in front of the heat generator. This product is bound to be incorporated on a finished machine. On a system that generates hot water, anticipate the fitting of accessories that limit the accidental increase of fluid temperature.

**Always install a safety valve that protects the pressurized inlet channel.**

Choose a correct nozzle size, which allows a regular discharge on bypass, at least 5% of the total flow of the system in order to achieve a constant pressure value and avoid troublesome pressure spikes at closure. If the nozzle wears out, the pressure drops. On installation of a new nozzle, re-adjust the system to the original pressure setting

### OPERATIONS

The valve regulates the max pressure of the system through a piston, which acts on a ball correctly positioned, that closes the bypass opening. A check valve cuts out the delivery section, the pressure of which controls the drive of the piston. Each regulation should be made when the system is operational and the nozzle open.

**ATTENTION: The nut POS 15 must never be removed otherwise a mechanical safety feature that limits the max pressure will lack, avoiding serious damage to persons and machine.**

### DISCHARGE SYSTEM AND WATER ADDUCTION

The bypass line should be returned into a tank with deflectors. By using a direct pump recycle, with elevated pressure intake, it is necessary to install a pressure reducer in order to have an even flow supply and to protect the circuit intake.

When the system is opened and closed frequently, it is recommended to install a thermal protector valve (VT3 or VT6) in order to eliminate excessive temperature build-up. It is possible to connect the feeding directly to the manifold up to a flow rate of 19 l/min.